

PCUS® pro ARRAY II – PHASED-ARRAY ULTRASONIC FRONTEND

Full parallel phased-array frontend (128:128) for high-speed automated testing of weldings, wheelsets and CFRP structures.

UP TO 128 ELEMENTS FOR LARGE OR MULTIPLE PROBES

The PCUS® pro Array II is a complete phased-array ultrasonic frontend for use in automated and manual inspection systems using conventional or FMC/TFM techniques.

The integrated scanner interface and versatile connection options allows the direct connection of up to four incremental encoders and control signals. Testing at high speeds and with fully flexible parameterization is possible due to the high data transfer speed of up to 320 MB/s.

Due to the full parallel design the PCUS® pro Array II device is ready for high performance testing using newest and data intensive acquisition methods. The device can be used with the PCUS® pro Lab software or with .NET SDK (Software Development Kit), which enables customized solutions and get the total control over all hardware features.

All devices are calibrated and tested against the ISO 18563-1 ultrasonic standard. New features can be implemented with firmware updates.



1 PCUS® pro Array II frontend – front side.

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Category	Characteristics	Value
General	Dimensions (L, W, H)	272 x 222 x 90 mm ³
	Weight	5.2 kg
	Operating temperature and humidity range	5...50 °C @ 75 % relative humidity (non-condensing)
Transmitter	Number of transmitters	Up to 128
	Transmitter pulse voltage into internal 50 Ω	±10 to ±85 V adjustable
	Pulse	Bipolar rectangle pulse
	Output impedance	< 10 Ω
	Pulse width	0 to 500 ns, in steps of 2 ns
	Pulse rise/fall time	< 9 ns
	Pulse delay	0 to 30 µs, in steps of 2 ns
	Pulse repetition frequency	Up to 15 kHz
	Number of receivers	Up to 128
Receiver	Input mode	Impulse/Echo
	Frequency range	500 kHz to 30 MHz
	Input impedance	50 Ω
	Filters	4 analog band filters, digital filter
	Preamplifier gain	0/20 dB switchable
	Main amplifier gain	0 to 80 dB, maximum input signal 2 Vpp (100 % screen height)
	TGC	0...80 dB, max. 40 dB/µs
Signal path	Probe delay	0 to 524 µs, in steps of 8 ns
	Maximum recording length	65535 samples
	A/D converter	14 Bit, 125 MS/s
	Gates	One start gate and four measurement gates
	Rectification	None, positive-, negative-, or full-wave

Interface and connectors	Array transducer connector	1x I-Pex or 2x I-Pex		
PC interface	USB 3.0 super speed/high-speed/full speed, USB 3.0 B-type connector			
Trigger in/out	TTL level on DSUB 44 I/O connector			
General purpose I/O (GPIO)	3 digital inputs, 3 digital outputs, 2 auxiliary analog inputs on DSUB 44 I/O connector			
Scanner interface inputs	4 axis, RS422 level on DSUB 44 I/O connector			
Power supply	24 V DC, max. 8 A, Bulgin connector PX0412/3P			
Software	Digitally signed drivers for Windows® (Windows® 7 or higher), x86 and x84			
For proper USB 3.0 operation, Windows 8.0 or higher is strongly recommended!				
Managed .NET SDK based on .NET 4.8				
System conformity	The PCUS® pro Array II system meets all relevant requirements of ISO 18563-1			

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